

NOTES:

1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

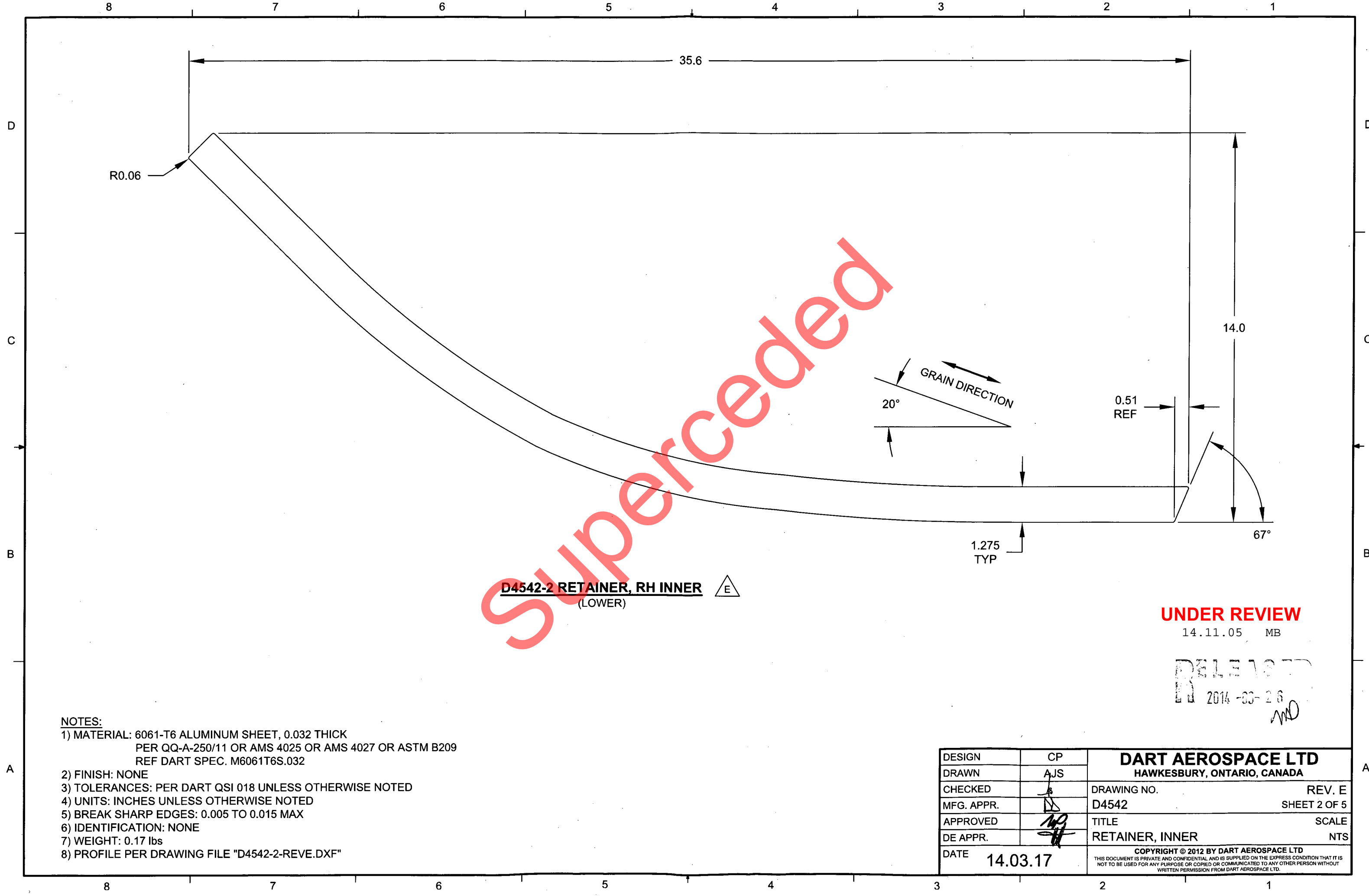
5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 0.17 lbs

8) PROFILE PER DRAWING FILE "D4542-1-REVE.DXF"

UNDER REVIEW		14.11.05	MB	2014-03-26
E	-1 AND -2 NUT PLATE HOLES ELMINATED. SHT 4 ZONE C7 2.87 DIM WAS 2.70, ZONE C5 10.32 DIM WAS 10.01 (0.20" OF MATERIAL ADDED TO BOTH ENDS OF THE PART FOR TRIM ON INTSL).	AJS	14.03.17	
D	RMV HOLES & ADD FINISH FOR -3/-7	CP	13.02.04	
C	CORRECT (MIRROR) HOLE LOC. ON -7 (ZN C3-5)	CP	12.07.12	
B	RMV FINISH & ADD HOLES (-1/-2/-3/-5/-7) ADD/MODIFY ORIENTATION MARK (C2-4, C5-6)	CP	12.04.20	
A	NEW ISSUE	CP	12.01.09	
REV.	DESCRIPTION	BY	DATE	
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. E	
MFG. APPR.		D4542	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		RETAINER, INNER	NTS	
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**D4542-2 RETAINER, RH INNER**  
(LOWER)



**UNDER REVIEW**

14.11.05 MB

RELEASED  
2014-03-26  
MD

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.17 lbs
- 8) PROFILE PER DRAWING FILE "D4542-2-REVE.DXF"

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MFG. APPR.		D4542	SHEET 2 OF 5
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D

C

B

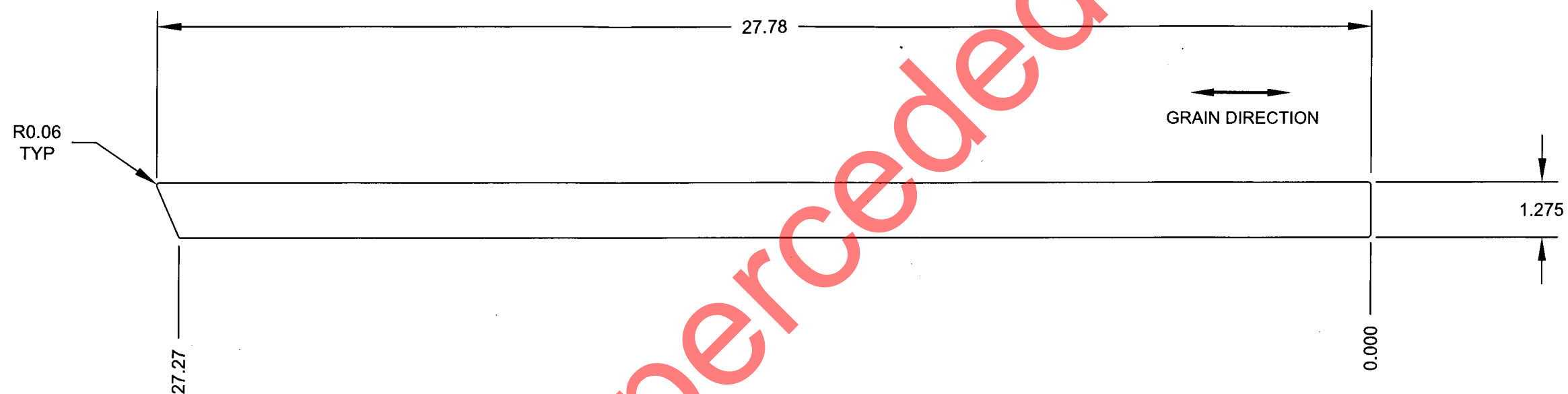
A

D

C

B

A



**D4542-3 RETAINER, INNER**  
(SIDE)

**NOTES:**

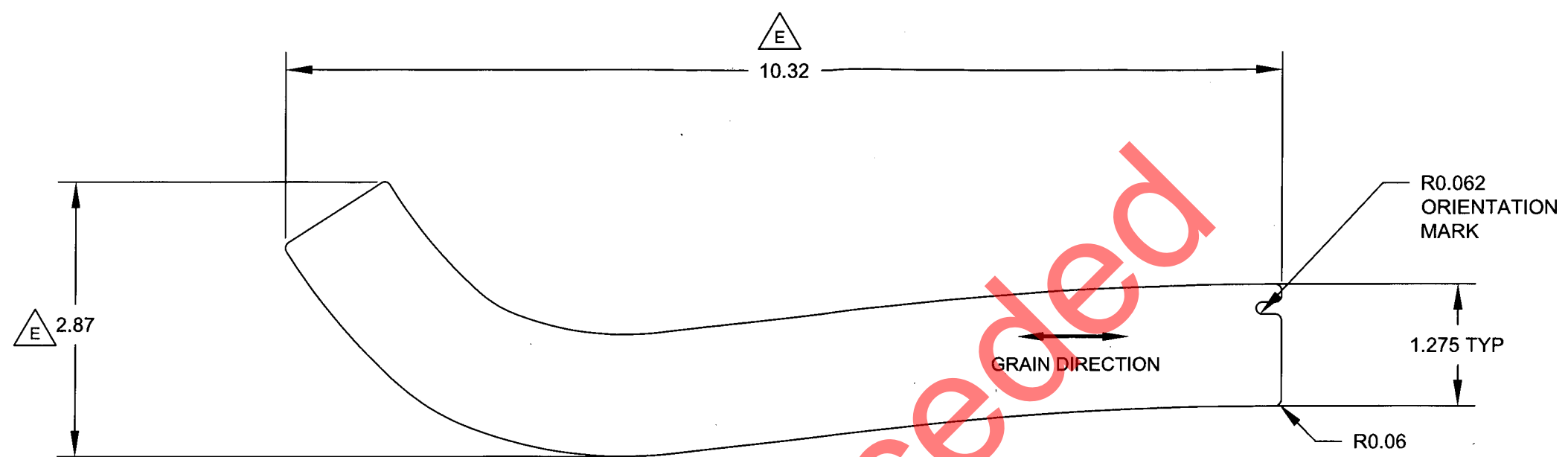
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.11 lbs
- 8) PROFILE PER DRAWING FILE "D4542-3-REVE.DXF"

**UNDER REVIEW**

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2014-03-26

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MFG. APPR.		D4542	SHEET 3 OF 5
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**D4542-5 RETAINER, INNER**  
(TOP CORNER)

**UNDER REVIEW**

14.11.05 MB

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs
- 8) PROFILE PER DRAWING FILE "D4542-5-REVE.DXF"

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D

D

C

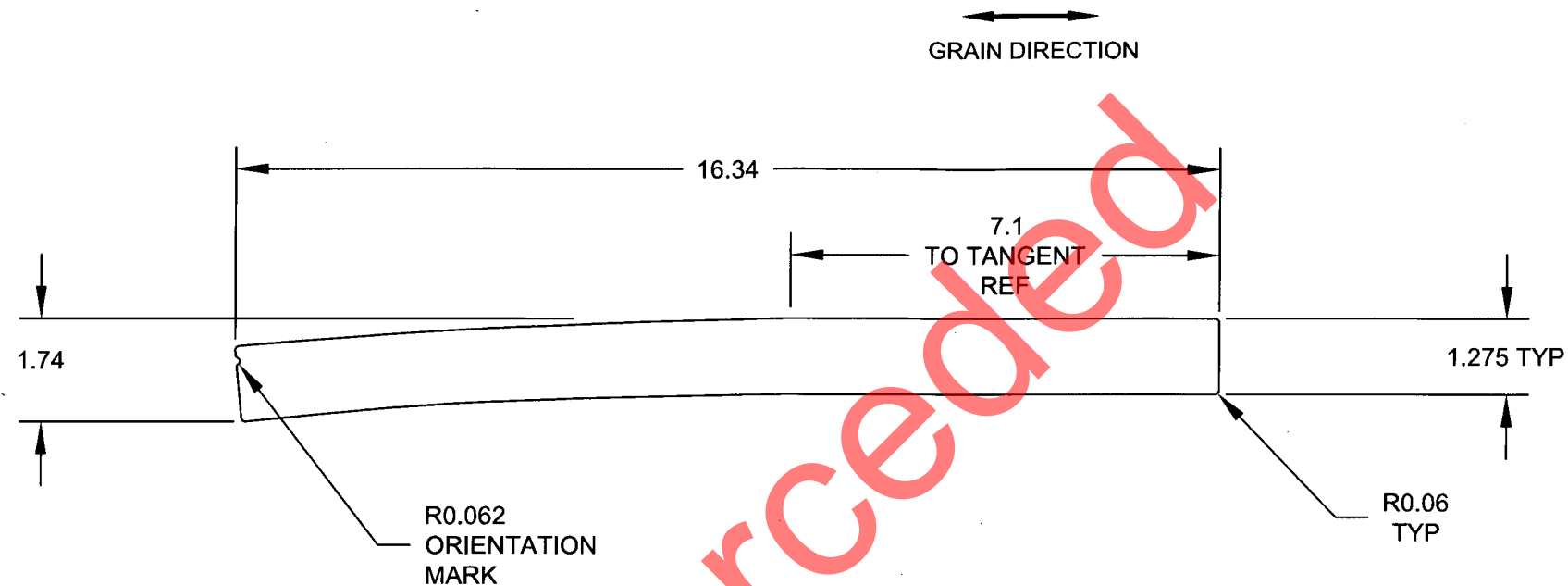
C

B

B

A

A



**D4542-7 RETAINER, INNER**  
(TOP)

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs
- 8) PROFILE PER DRAWING FILE "D4542-7-REVE.DXF"

**UNDER REVIEW**

14.11.05 MB

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MFG. APPR.	<i>[Signature]</i>	D4542	SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	RETAINER, INNER	NTS
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